

Foremost Bantam Press Brake B212 with Floor Stand



Foremost Bantam Press Brakes have been available for over thirty-five years. The Foremost Bantam Press Brake model B212 is a fully pneumatic press brake with 12 tons of bending force and a 24" bed length (pictured left, the B212 with optional floor stand and option front support table with pushbutton control, BSA2). This machine is completely pneumatic, there is no motor, clutch or brake to service or adjust. With a minimum of moving parts, Foremost Bantam Press Brakes assure years of trouble-free service. The Foremost Bantam Press Brake is ideal for prototype and production operations. This machine can be used for bending, flanging, hemming, flattening, staking, box forming, punching, and more.

Heavy steel plate limits deflection to less than .0015" per foot. Dual air cylinders provide power through a one-piece rocking lever designed to resist off-center loads. The speed at which the press brake operates can be controlled by a combination of the ball valve at the air inlet to the machine and the foot valve. The ball valve allows the operator to control the air flow into the regulator. The foot valve works with a throttling action similar to the accelerator on a car. When the foot valve is pushed to the floor and the ball valve is completely open; the ram will stroke at top speed. The stroke can be stopped at any time by taking your foot off the foot pedal. The counter balance will bring the ram back to its resting position.

The standard manual back gauge for the Foremost Bantam Press Brake is a slide and locking screw system. (Right, B412 manual back gauge) From behind the machine, loosening the locking screws one can slide the back gauge to desired location and tighten the locking screw to hold the back gauge in place. On the B212 the maximum back gauge depth is 18". The stroke length can also be easily adjusted while behind the machine by using the hand wheel.



All standard shut height (7") 12 ton Foremost Bantam Press Brake comes with: a SMC filter, regulator, and lubricator, with lock-out capabilities, a Pnuemax foot valve, a Parker quick exhaust valve, a 90 degree steel top punch and a steel four way lower die, and a lower die holder. The four way lower die has four vee openings 3/8", 1/2", 5/8" and 3/4". The ram and the lower die holder accept 1/2" American Standard Tongue tooling. The floor stand is made of welded 10

gauge steel construction. The corner mounting plates for the stand have a through hole for mounting anti vibration pads or to bolt the machine to the floor. There is an optional front support table with push button control (BSA2) available for this machine.

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B212 Specifications	
Tonnage	12
Bed Width	24 in.
Die Space Stroke down, bed adj up	7 in.
Adjustable Stroke	1-7/8" in.
Bed Adjustment	2 in.
Ram Height	5-7/8 in.
Max. Back Gauge Depth	18 in.
Max. Free Air	2.2 cu. Ft.
Max. Speed @ Full Stroke	30 SPM
Shipping Weight (with stand)	1000
Dimensions of Shipping Crate <small>(Length X Width X Height)</small>	32 X 40 X 72 in.